TECHNICAL DATA SHEET

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DENSO BITUMEN PRIMER D

DESCRIPTION

A fast drying primer, compounded from the elastomeric tape adhesive. Prime surfaces prior to the application of the Denso range of CPT, Densoclad, Densopol, Ultraflex, Acrylic Pipeline and Densotherm tapes. Denso Primer D displays the following characteristics:

- Promotes intimate contact between substrate and tape compound.
- Promotes high adhesion.
- Good wetting and penetration characteristics.
- Can be applied by brush, roller or spray.

COMPOSITION

A solvent based solution of polymer modified bitumen's.

SAFETY

Denso Bitumen Primer D is flammable and should not be applied in the vicinity of naked flames or sources of ignition.

Avoid contact with the skin and the inhalation of vapours.

Always ensure adequate ventilation is provided.

Normal hygiene procedures. Wash hands thoroughly with soap and water or a proprietary hand-cleaner prior to eating. Launder contaminated clothing, gloves,

etc.

STORAGE

Store in original containers in a cool, dry place away from and sources of

ignition. Recommended shelf life: 12 months

TYPICAL PROPERTIES	DATA
Solids Content	45%
Specific Gravity	0.92
Spread Rate (clean steel)	7m²/lt
Wet Film Thickness	75-100µm
Dry Film Thickness	45-60µm
Drying Time @ 23°C	15-20 minutes
Flash Point	23°C minimum
Application Temperature Range	0°C to 55°C

Important

Winn & Coales / Denso SA (Pty) Ltd pursue a policy to develop and continually improve all of our products and therefore the information given in this data sheet is intended as a general guide and does not constitute a warranty of specification. However, our sales personnel are committed to assist the user in establishing the suitability of the product for its intended purpose and additional specific information is available on request.

Denso SA (Pty) Ltd operate a Quality Management System registered to ISO 9001:2008.

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